



FIG. 72—SIDE SECTIONAL VIEW OF F4-134 ENGINE

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| 1—Fan | 28—Engine Rear Plate |
| 2—Water Pump | 29—Camshaft |
| 3—Pipe Plug | 30—Flywheel |
| 4—Water Outlet Fitting | 31—Crankshaft Rear Bearing Seal |
| 5—Thermostat | 32—Crankshaft Rear Bearing |
| 6—Piston | 33—Intake Valve Tappet |
| 7—Rocker Shaft Bracket | 34—Crankshaft |
| 8—Rocker Arm Shaft | 35—Crankshaft Bearing Dowel |
| 9—Rocker Shaft Spring | 36—Oil Float Support |
| 10—Spark Plug | 37—Oil Float |
| 11—Rocker Shaft Lock Screw | 38—Crankshaft Center Bearing |
| 12—Exhaust Valve | 39—Connecting Rod Bearing |
| 13—Intake Valve | 40—Oil Pan |
| 14—Intake Valve Spring | 41—Connecting Rod |
| 15—Intake Valve Guide | 42—Crankshaft Front Bearing |
| 16—Rocker Arm | 43—Engine Front Plate |
| 17—Intake Tappet Adjusting Screw | 44—Crankshaft Gear |
| 18—Rocker Arm Cover | 45—Crankshaft Oil Seal |
| 19—Oil Line | 46—Drive Pulley |
| 20—Cylinder Head | 47—Crankshaft Gear Spacer |
| 21—Intake Valve Push Rod | 48—Oil Jet |
| 22—Exhaust Valve Guide | 49—Bolt |
| 23—Exhaust Manifold | 50—Camshaft Gear Thrust Plate Spacer |
| 24—Exhaust Valve Spring | 51—Camshaft Thrust Plate |
| 25—Cylinder Block | 52—Camshaft Gear |
| 26—Piston Pin | 53—Fan-and-Generator Belt |
| 27—Exhaust Tappet Adjusting Screw | |